

W Jet

7449



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Canada

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RBE350A94-2720-00-3

Job Sheet 182923



Part No: RBE350A94-2720-00-3

Job Qty: 6 ea

Part Name: Handle



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/6/18

Job Tracking No:

Due Date: 10/1/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBE350A94-2720-00 Rev. 2 IPP Rev. A 18.09.05 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	10/1/18	10/1/18	0.00	0.00	Start Up Waterjet2		DC 18/09/18
100	Waterjet	6 pcs	10/1/18	10/1/18	0.00	0.75	Waterjet 2 OMAX		DC 18/09/18
110	QC	6 pcs	10/1/18	10/1/18	0.00	0.00	QC2 Waterjet-4		DC 18/09/18
120	QC	6 pcs	10/1/18	10/1/18	0.00	0.00	QC8-7		SEP 06 2018 68
130	Packaging	6 pcs	10/1/18	10/1/18	0.00	0.00	Packaging3-2		MD 9-89
140	QC21-SA	6 Ea	10/1/18	10/1/18	0.00	0.00	QC21		

Part Op 100 - 1-Cut as per DWG. DWG. Rev: 2 PROG. Rev: 2 2-Deburr if necessary
Descriptions: 130 - Identify and Stock

WACO2

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MT-HRS-P-0.125	Hot Rolled Steel Plate 0.125" (44W)	.2880 ft (.048 ea)	90-Start up Operation	5076997

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MT-HRS-P-0.125	0	16	0

Part Specifications

Specifications could not be found.

Plex 9/6/18 11:50 AM dart.logan.david



Container No: S108431

Part: RBE350A94-2720-00-3

Job No: 182923

Serial No/Batch: S108431

Revision: 2

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
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Date: 09/06/18

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE**DART**
AEROSPACE

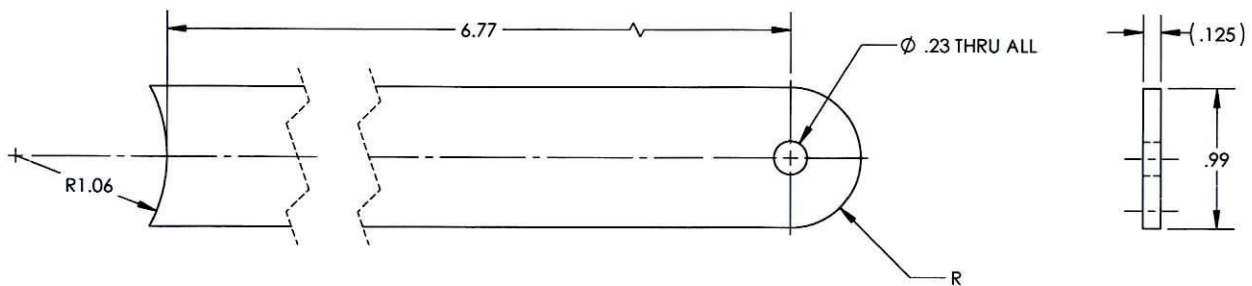
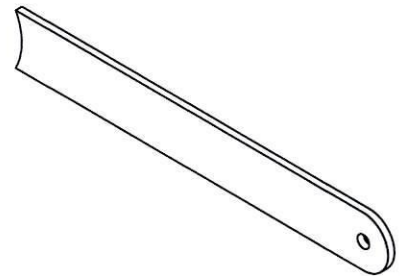
QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION: Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation			Disposition		Completed By
					Lead hand / Supervisor Approval Verification
					QC / QA Coordinator Approval
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐ Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐			FAULT CATEGORY Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐		
OTHER : _____					

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



③

HANDLE

DART AEROSPACE	
TITLE HANDLE, ROTARY ADJUSTMENT	
DWG NO. RBE350A94-2720-00-3	REV 2
MAT'L 1018	DRAWN BY: WALLRICH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED: <i>J. Gilbert</i>
.XXX ± .010 .XX ± .03 .X ± .1	FRACTIONS ± 1/8 ANGLES ± .6°
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
SCALE 1:1	DATE 2/20/2015
SHEET 3 OF 9	